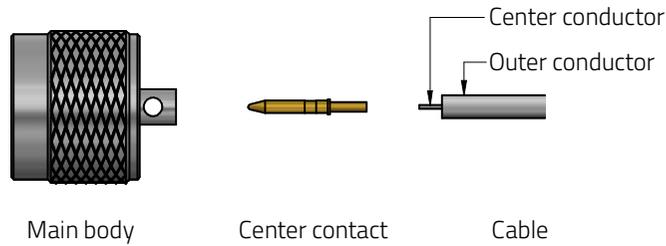


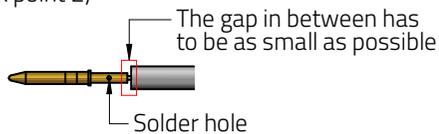
Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



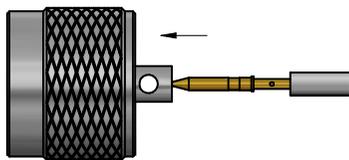
Step 2. Slide center contact up to outer conductor



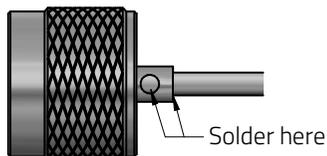
Step 3. Solder cable center conductor using minimum amount of solder paste through solder hole (check point 2)



Step 4. Push cable with center contact into connector main body until perceptive point (check point 3)



Step 5. Solder connector main body to outer conductor (check point 4)

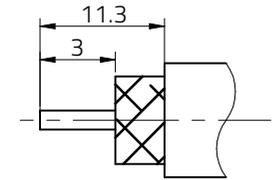


Assembly Method :

Center contact : Soldered
Outer contact : Soldered

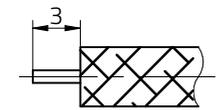
Cable Type : Flexible cable RG402/.141"

Cable Strip Dimensions (mm) :



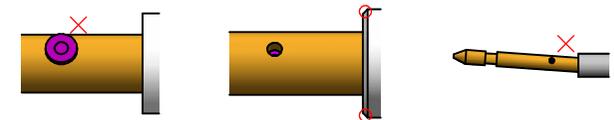
Cable Type : Hand formable cable RG402/.141"

Cable Strip Dimensions (mm) :



Check Point :

1. No damaged components; and no split cable after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Avoid damage cable when pushing into connector body
Use gauge kit to check interface if necessary

4. No excess or lack solder flow



CREATED CTc	CHECKED JCh		
DESCRIPTION Assembly instructions 604 490 22 21 07 21			
REVISION 001.001	STATUS Valid	DATE 2022-04-05	BUSINESS UNIT eiCan



Würth Elektronik eiSos GmbH & Co. KG
EMC & Inductive Solutions
Max-Eyth-Str. 1
74638 Waldenburg
Germany
Tel. +49 (0) 79 42 945 - 0
www.we-online.com
eiSos@we-online.com